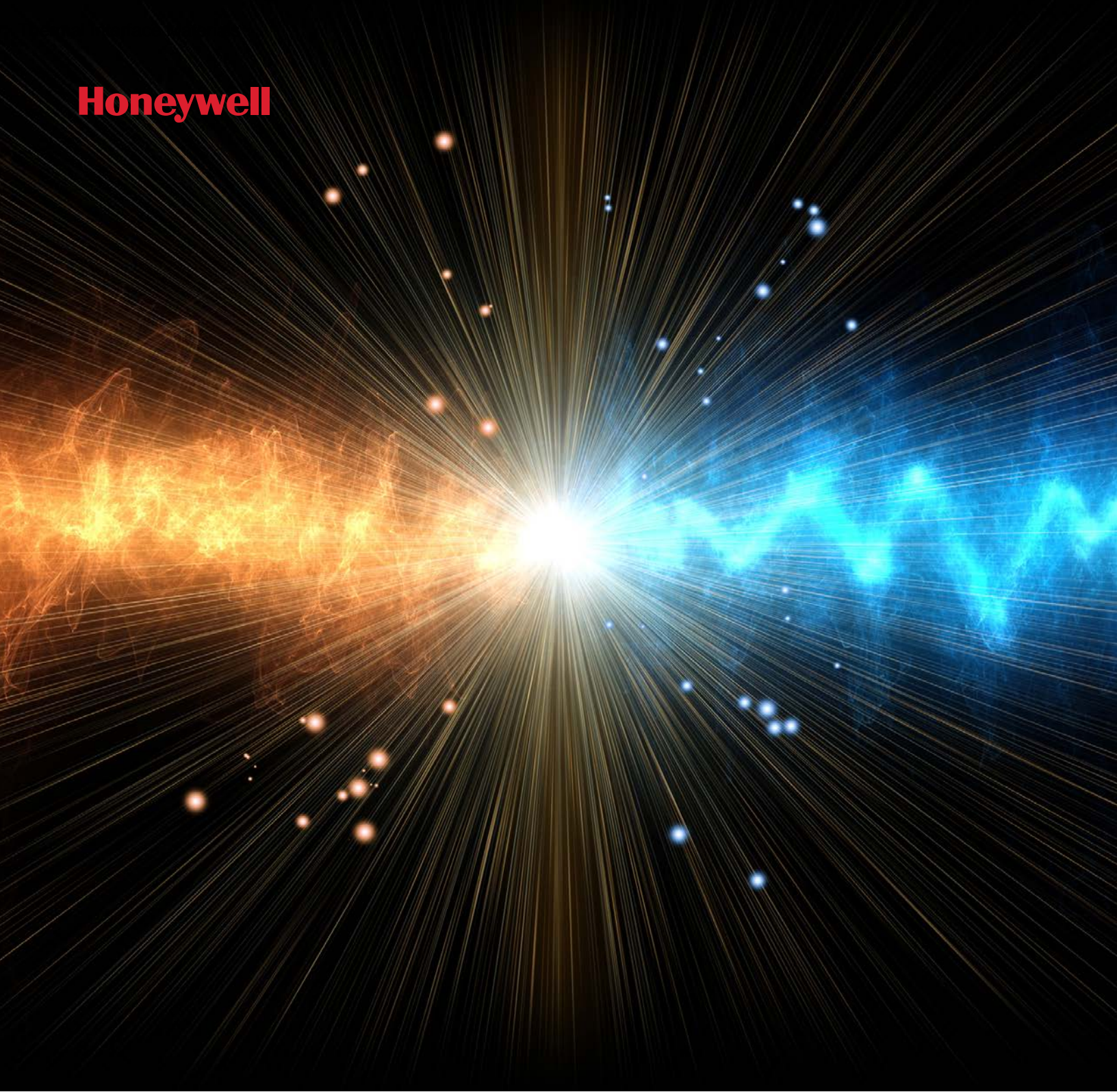


**Honeywell**



Thermal Interface Materials

**TIP Series**

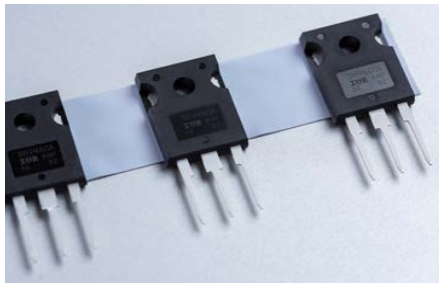
**Thermal Insulators**

# THERMAL INSULATORS

The TIP series is Honeywell's latest high-performance thermal conductivity and insulation material. It is made with silicon resin as the matrix, reinforced with glass fiber as the substrate.

## TYPICAL APPLICATIONS

- Automotive electronics
- Power conversion equipment
- Power supply equipment
- Motor controllers
- Speaker amplifier
- Power switch



The TIP series provides low thermal impedance and high insulation for high power and high voltage applications.



## Storage & Use

Shelf Life: 12 months at 23±2 °C

## Configurations Available

Sheet form and die-cut parts

## TIP1500, TIP3500

### HIGH THERMAL CONDUCTIVITY, ELECTRICAL INSULATION

TIP1500 combines 1.5 W/m·K, and TIP3500 combines 3.5 W/m·K thermal conductivity, with superior insulation. TIP1500 and TIP3500 are designed to be soft and conformal, which provides excellent mating surfaces for low-pressure mounting. TIP1500 is offered in 0.19 and 0.23mm thickness. TIP3500 available thicknesses range from 0.25mm to 0.50mm.

### FEATURES

- High thermal performance
- High breakdown voltage
- Good resistance to tears, cut-throughs and punctures
- Single side PSA available for easy assembly

## TYPICAL PROPERTIES

PROPERTY	TIP1500	TIP3500	TEST METHOD
<b>Properties</b>			
Color	Pink	Blue	Visual
Thickness (mm) <sup>2</sup>	0.19, 0.23	0.25-0.50	ASTM D374
Hardness (Shore A)	90	80	ASTM D2240
Specific Gravity	2.21	2.47	ASTM D792
<b>Thermal Properties</b>			
Thermal Conductivity (W/m·K)	1.5	3.5	ASTM D5470
Thermal Impedance °C·in <sup>2</sup> /W @10psi (typical value)	0.91@0.19mm 0.93@0.23mm	0.23	ASTM D5470
Thermal Impedance °C·in <sup>2</sup> /W @50psi (typical value)	0.54@0.19mm 0.61@0.23mm	0.18	ASTM D5470
<b>Electrical Properties</b>			
Dielectric Breakdown Voltage (V)	>6000	>6000	ASTM D149
Dielectric Constant @1MHz	5.50	3.30	ASTM D150
Volume Resistivity (ohm·cm)	1 x 10 <sup>13</sup>	5 x 10 <sup>13</sup>	ASTM D257
<b>Flammability</b>			
Flammability Rating	V-0	V-0	UL94

<sup>2</sup> Thickness tolerance: TIP1500: ±0.01mm, (±0.02mm for single side PSA product), TIP3500: ±10%



## Executive Summary

Honeywell TIP3500 , a softer gap pad with ultra-high compressibility enables low stress and excellent conformity to mating surfaces. It is designed to minimize thermal resistance at interfaces, and maintain excellent performance through reliability testing.

Based on a novel polymer system, this material exhibits excellent reliability. A proprietary filler material provides high thermal conductivity  $3.5\text{W/m}\cdot\text{K}$  suitable for high performance devices.

### Conclusion :

TIP3500 has excellent thermal stability after different long term reliability tests including, D85(  $85^{\circ}\text{C}\&85\%\text{RH}$  ) 1000hrs, Thermal Shock 1000cycles and HTB(High Temperature Baking )  $125^{\circ}\text{C}$  1000hrs.

## WORLDWIDE DEVELOPMENT, MANUFACTURING AND SUPPORT

### United States

Santa Clara, California  
Sunnyvale, California  
Spokane, Washington  
Chandler, Arizona  
Salt Lake City, Utah  
Bryan, Texas  
Houston, Texas  
Mansfield, Texas  
Fombell, Pennsylvania  
Morristown, New Jersey

### Europe

Seelze, Germany

### Asia

Shanghai, China  
Jincheon, Korea  
Tokyo, Japan  
Yaita, Japan  
Chonburi, Thailand  
Hsinchu, Taiwan  
Singapore



▲ Research & Development Site ● Manufacturing Site ■ Support Site

## HONEYWELL TIM ADVANTAGES

### Quality

- Industry-leading reliability over device lifetime
- More than twenty years specializing in TIM materials R&D and manufacturing
- Proprietary formulations optimized for the needs of specific applications
- Proven, long-standing supplier with multiple worldwide quality certifications

### Customer Focused

- Serving diverse range of customers
- TIMs offered in both pad and paste formats for ease of application
- Superior global technical support
- Portfolio of other materials, such as thermal spreaders, electrical interconnect and pure metals

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OUR COMMITMENT TO SUSTAINABILITY

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